

Field-Replaceable Waveguide Connectors Reaching 110 GHz

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Abstract — This paper presents an improved design of the originally proposed waveguide connector described in [2], aimed at making the field replacement more practical. The enhanced waveguide connectors support operation from 50 to 110 GHz in three upper millimeter-wave frequency bands, V-band (50–75 GHz), E-band (60–90 GHz), and W-band (75–110 GHz). The electrical performance of these waveguide connectors is compared with that of standard 1.0 mm coaxial connectors. Results indicate that the waveguide connectors offer comparable performance to their coaxial counterparts, making them suitable for a range of applications. Additionally, the paper presents an application example using W-band waveguide connectors in a W-band low-noise amplifier. The results show that the amplifier exhibits similar noise figures and gain performance whether using 1.0 mm connectors or W-band waveguide connectors.

Keywords — Millimeter-wave, waveguide connector, Uni-guide, coaxial connector, amplifier, field-replaceable, WR-15, WR-12, WR-10, 1.0 mm, packaging, hermetical seal, glass bead.

I. INTRODUCTION

In the millimeter-wave frequency range, rectangular waveguides are widely employed as transmission-line media due to their low loss characteristics and high power-handling capability. Unlike coaxial cables, waveguide interfaces are inherently rigid and polarized, making custom port orientations and positions frequently necessary for system-level integration. Moreover, hermetically sealed waveguide windows are often required for environmental isolation, but such windows are typically difficult to implement and costly to produce [1].

To address these limitations, a waveguide connector interface (trademarked as Uni-Guide™ and patented) was proposed by Y. Shu et al. [2]. This solution enables hermetic sealing through standard glass bead feedthroughs, thereby preserving the environmental integrity of the device housing. Furthermore, the connector introduces a user-friendly coaxial-style interface for waveguides, facilitating reduced packaging variation, simplified inventory management, and cost savings. Specifically, the use of standard enclosures originally developed for coaxial connectors eliminates the need for custom-designed waveguide housing, resulting in reduced manufacturing complexity and shorter development cycles [3].

Although the original design supported field-replaceable configurations, the enhanced waveguide connector presented in this work significantly improves practical deployment and extends the operational frequency up to 110 GHz. Three variants have been developed, corresponding to the following

waveguide bands: WR-15 (50-75 GHz), WR-12 (60-90 GHz), and WR-10 (75-110 GHz).

The electrical performance of the waveguide connectors has been characterized and benchmarked against standard 1.0 mm coaxial connectors. Measurement results indicate comparable insertion loss and return loss, confirming the viability of the proposed interface for a wide range of high-frequency applications.

As an application case study, the W-band waveguide connector was implemented in a W-band low-noise amplifier (LNA). Measured results show that the LNA exhibits similar noise figures, gain and P_{1dB} performance when using either 1.0 mm connectors or the proposed W-band waveguide connectors. Additionally, performance is consistent with expectations based on waveguide-to-microstrip transition design simulations, validating the connector's utility in transitional and hybrid packaging architectures.

II. ENHANCED WAVEGUIDE CONNECTOR

The internal configuration of the enhanced waveguide connectors is shown in Figure 1. While the overall design remains similar to the original waveguide connector described in [2], several key improvements have been implemented.

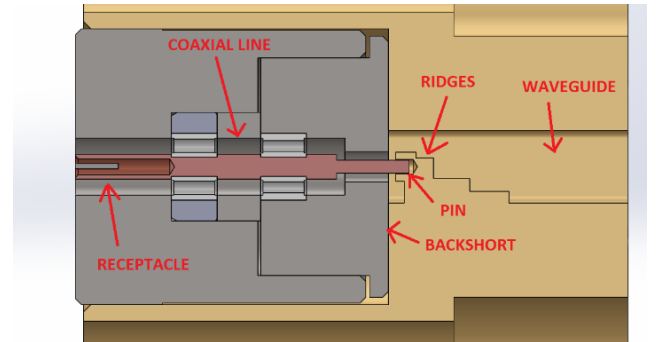


Fig. 1. The inner structure of the enhanced waveguide connector

Firstly, the receptacle is now flush with the end of the coaxial line transition. This enables the use of standard glass-beads with pin lengths up to 0.060" and improves compatibility of the waveguide connector with existing housings.

Secondly, the backshort and receptacle are now integrated into the coaxial line transition itself. This integration simplifies assembly and ensures more consistent unit-to-unit performance.

The manufactured waveguide connectors for each band are shown in Figure 2. These connectors are compatible with 0.009" diameter glass-bead pins and are field-replaceable on packages with the standard 2-hole flange 1.0 mm connector footprint, such as Southwest Microwave's model 2414-01SF.



Fig. 2. WR-15 through WR-10 waveguide connector prototypes

III. WAVEGUIDE CONNECTOR TEST RESULTS

For each of the three models, a sample size of five units was tested using a back-to-back configuration on a vector network analyzer. The approximate single-unit performance, presented in Figures 3 through 5, was derived by halving the measured back-to-back insertion loss and applying mathematical post-processing to the return loss data [4]. Across all models, the typical single-unit insertion loss (blue solid curves) ranged from approximately 0.8 to 1.0 dB, while the return loss (brown dotted curves) was typically between 18 and 20 dB. The results indicate a high level of unit-to-unit consistency in performance.

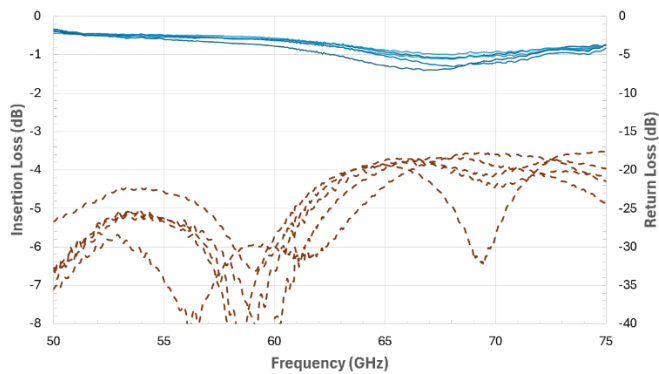


Fig. 3. Single Unit Performance Results of the WR-15 waveguide connector

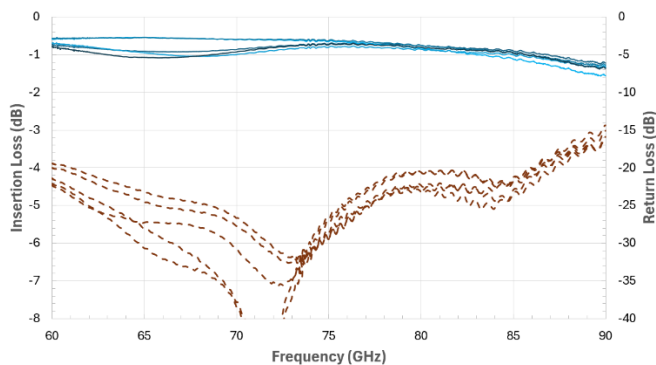


Fig. 4. Single Unit Performance Results of the WR-12 waveguide connector

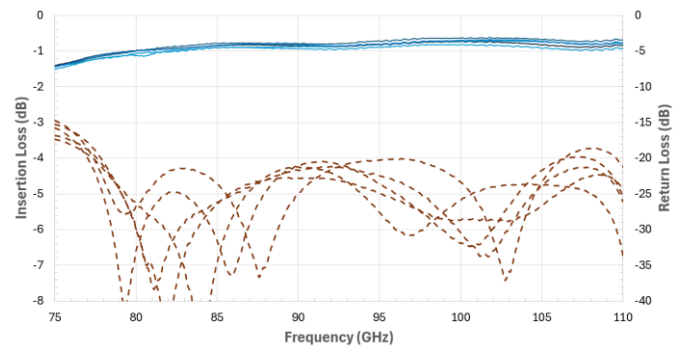


Fig. 5. Single Unit Performance Results of the WR-10 waveguide connector

Additionally, a performance comparison in the E-band was conducted between a standard 1.0 mm connector and the WR-12 waveguide connector, as shown in Figure 6. The typical 1.0 mm connector data was referenced here [5], while the WR-12 waveguide connector data represents an average-performing unit from the tested sample lot. The comparison shows that replacing the 1.0 mm connector with the E-band waveguide connector results in higher insertion loss and worse return loss.

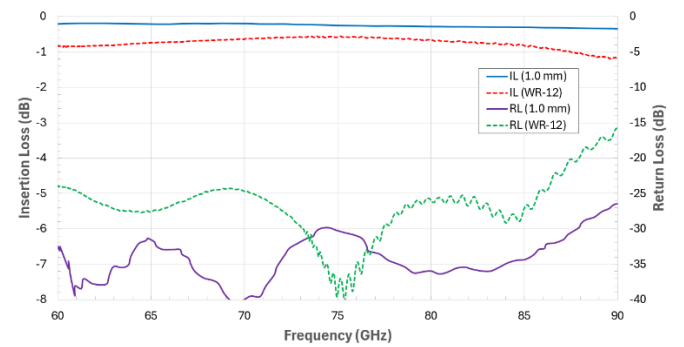


Fig. 6. 1.0 mm connector vs WR-12 waveguide connector performance

This performance degradation is expected, as the waveguide connector must convert the dominant TE_{10} waveguide mode to the dominant TEM coaxial mode, introducing additional loss and impedance mismatch. In contrast, the 1.0 mm connector operates entirely in the TEM mode without requiring mode conversion.

The key advantage of the waveguide connector lies in its ability to preserve the hermetic seal of a coaxial housing while enabling seamless conversion to waveguide ports. Traditionally, achieving waveguide ports on a hermetically sealed package required custom waveguide housing with dielectric pressure windows and waveguide-to-microstrip transitions—solutions that often introduce comparable or even greater insertion loss and mismatch. Furthermore, the direct waveguide interfaced package often causes custom designs which increase complexity, lead time, cost, and inventory management burden.

IV. FIELD REPLACEABLE APPLICATION RESULTS

For the field-replaceable application case study, a W-band low noise amplifier (LNA) with standard 1.0 mm connector interfaces was selected. After establishing the baseline

performance of the LNA, the 1.0 mm connectors were removed and replaced with the W-band waveguide connectors, as shown in Figure 7.



Fig. 7. W-Band Amplifier with 1.0 mm and waveguide connectors

Since the same amplifier was tested with both the 1.0 mm connectors and the newly developed W-band waveguide connectors, a direct performance comparison was possible. The results for gain, noise figure, output power at 1 dB compression (P_{1dB}), and return loss are shown in Figures 8 through 11. Based on the measured data, the waveguide connector demonstrated performance comparable to that of the 1.0 mm connector across all key parameters for this amplifier.

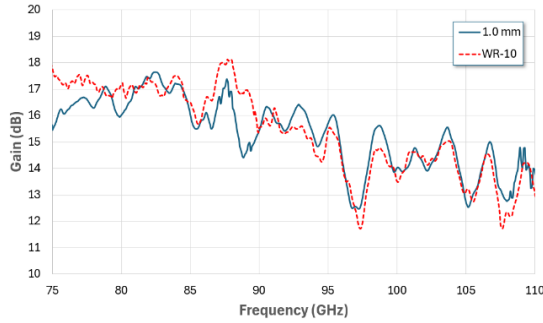


Fig. 8. Gain, 1.0 mm vs WR-10 waveguide connector

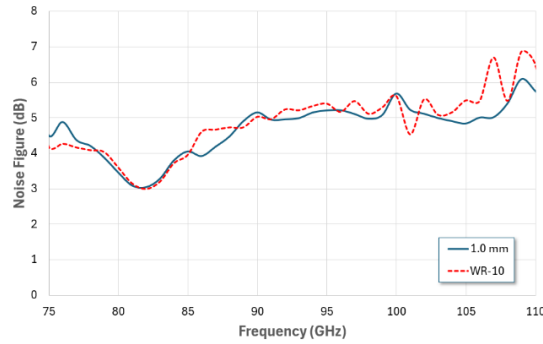


Fig. 9. Noise Figure, 1.0 mm vs WR-10 waveguide connector

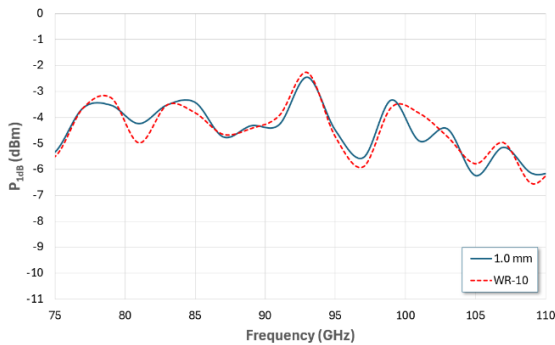


Fig. 10. P_{1dB} , 1.0 mm vs WR-10 waveguide connector

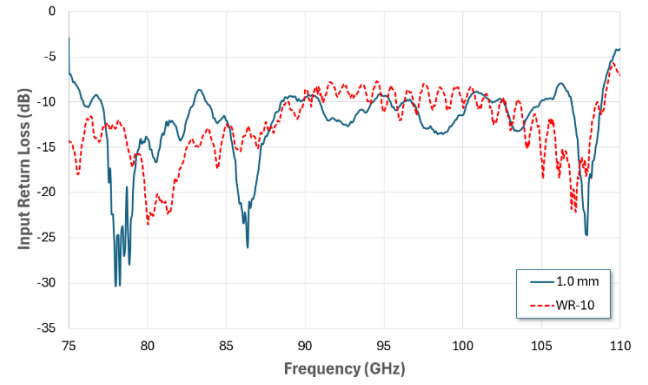


Fig. 11. Input Return Loss, 1.0 mm vs WR-10 waveguide connector

V. CONCLUSION

Enhanced waveguide connectors for three millimeter-wave frequency bands (V, E and W-bands) that cover a combined range from 50 to 110 GHz have been designed, tested, and evaluated against the industry-standard 1.0 mm coaxial connector. The waveguide connector demonstrated comparable performance to the 1.0 mm connector in a real-world application involving a W-band coaxial low noise amplifier. The results suggest that the developed waveguide connectors represent an effective and alternative solution for millimeter-wave packaging applications with their unique advantages.

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